

MI meeting  
3<sup>rd</sup> June 2021

## Session 3 - Ammonia-Salt Research at Warwick

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STET  
Heat pump simulation  
in Matlab



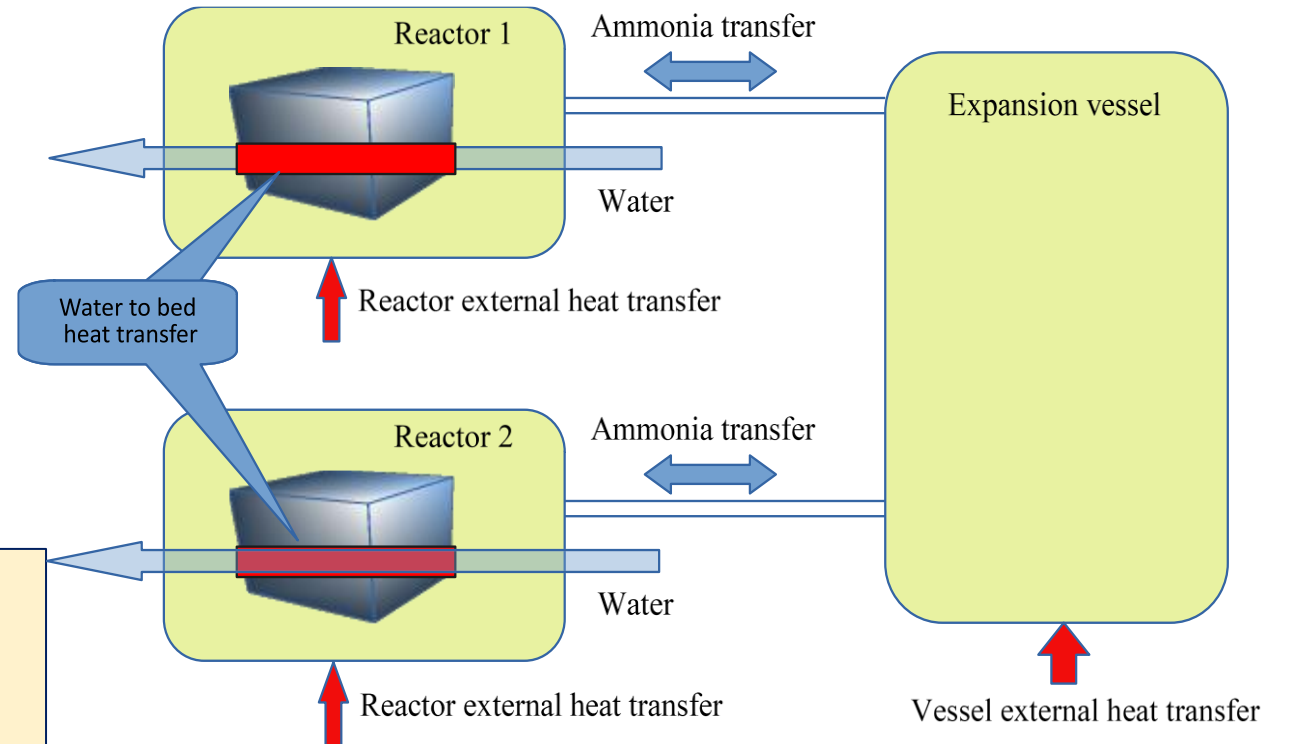
# Ammonia/salt adsorption code development

## Simulation code:

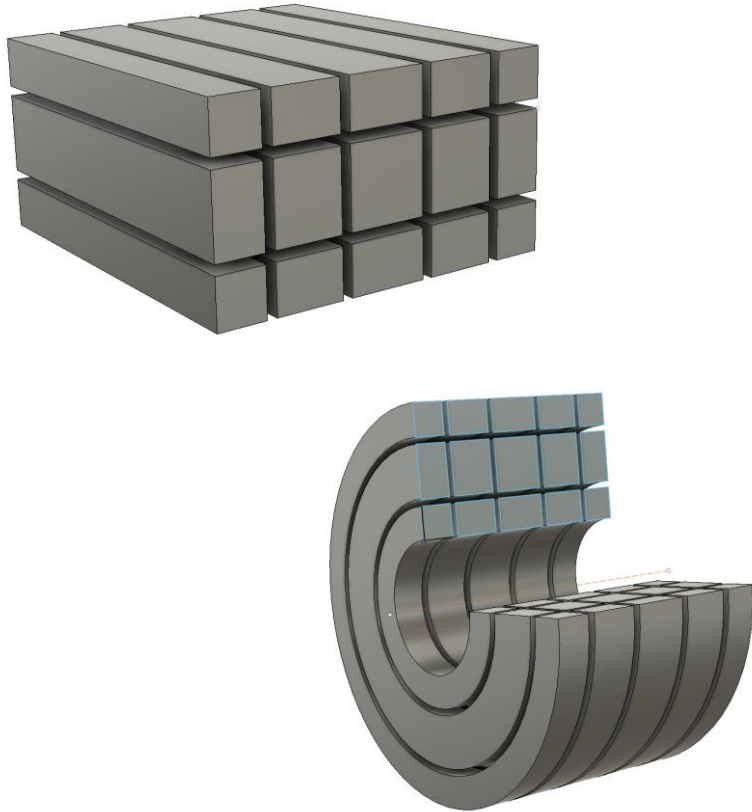
- 1, 2 or more reactors
- Cuboid or cylindrical 2D grid
- ENG + 1 or more salts per reactor
- Driven by temperature versus time water flows (heat transfer coefficient).
- Models heat transfer, reaction rate, ammonia transfer through ENG

## Output viewer:

- Separate window for each reactor
- Time history for area mean or spot parameters
- Animated 2D grid surfaces
- Experimental comparisons

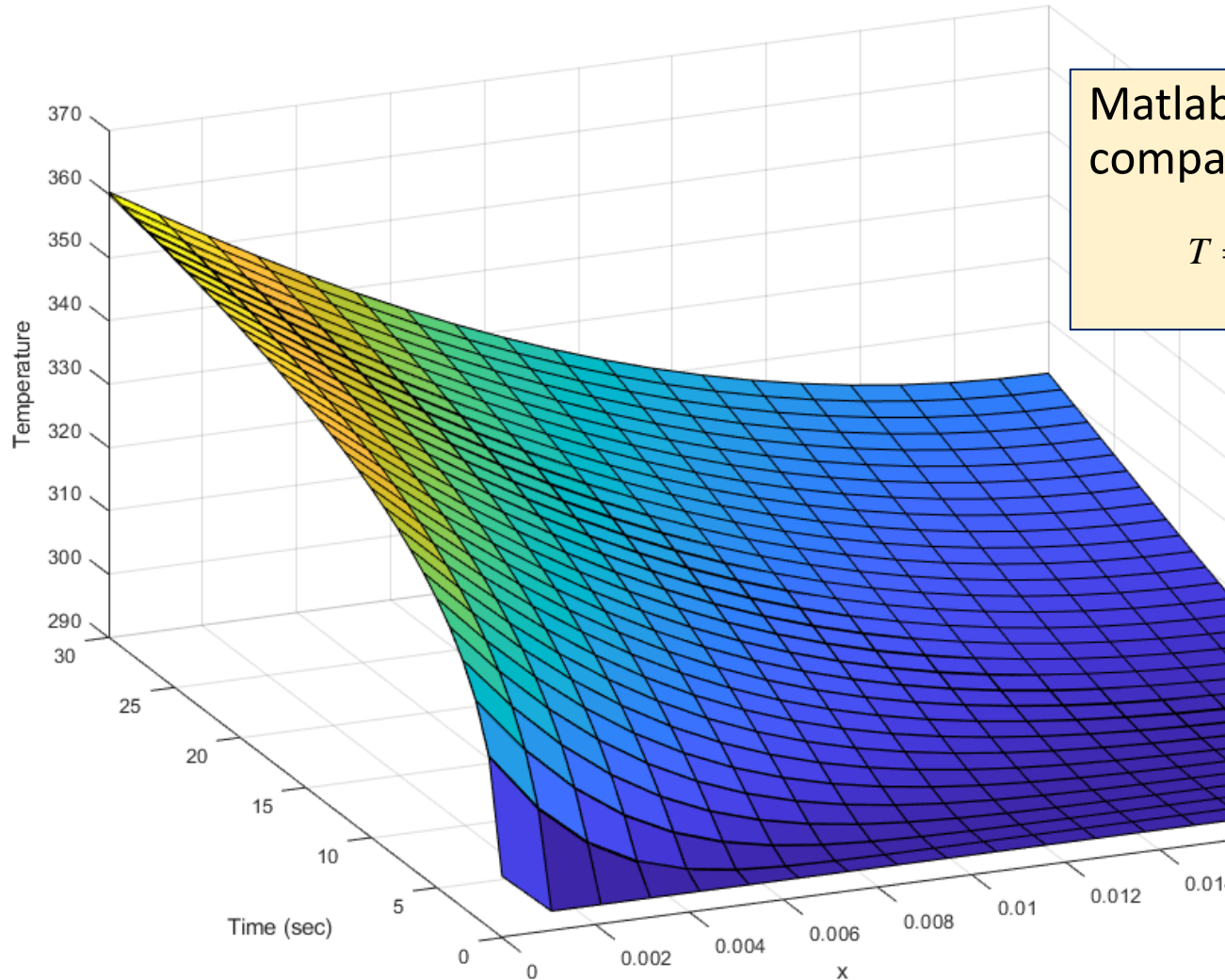


- Ability to model ENG pellets  
e.g. Cycling Rig and LTJ - external heating, internal thermocouple.
- Can also model internal heating e.g. “kebab” of ENG with central tube.



# Conduction equation validation

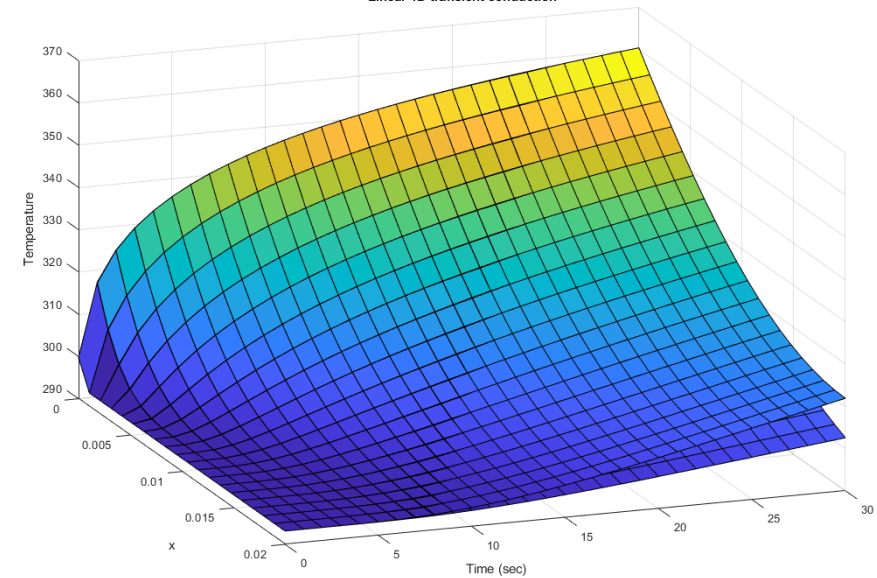
Linear 1D transient conduction



Matlab solution with a step in water temperature compared with the semi-infinite analytical solution

$$T = T_2 + (T_1 - T_2) \left[ \operatorname{erfc} \left( \frac{x}{2\sqrt{\alpha t}} \right) - e^{\left( \frac{hx}{k} + \frac{\alpha h^2 t}{k^2} \right)} \operatorname{erfc} \left( \frac{x}{2\sqrt{\alpha t}} + \frac{h\sqrt{\alpha t}}{k} \right) \right]$$

Linear 1D transient conduction



# Ammonia transport through ENG

## Matrix solution of a resistance network

Assume Darcey's law  $Q = \frac{Ak}{\mu} \frac{dP}{dx}$  for cell-to-cell transport.

Permeability  $k \approx 2 \times 10^{-12} \text{ m}^2$

Volume flow rate  $Q_1 = T_1 \frac{k}{\mu} p_1$  etc

$q_1 = Q_1 - Q_2 + Q_{13} - Q_{14}$  etc

(assume constant density & viscosity).

Column vectors  $\mathbf{p}, \mathbf{q}, \mathbf{Q}$ :

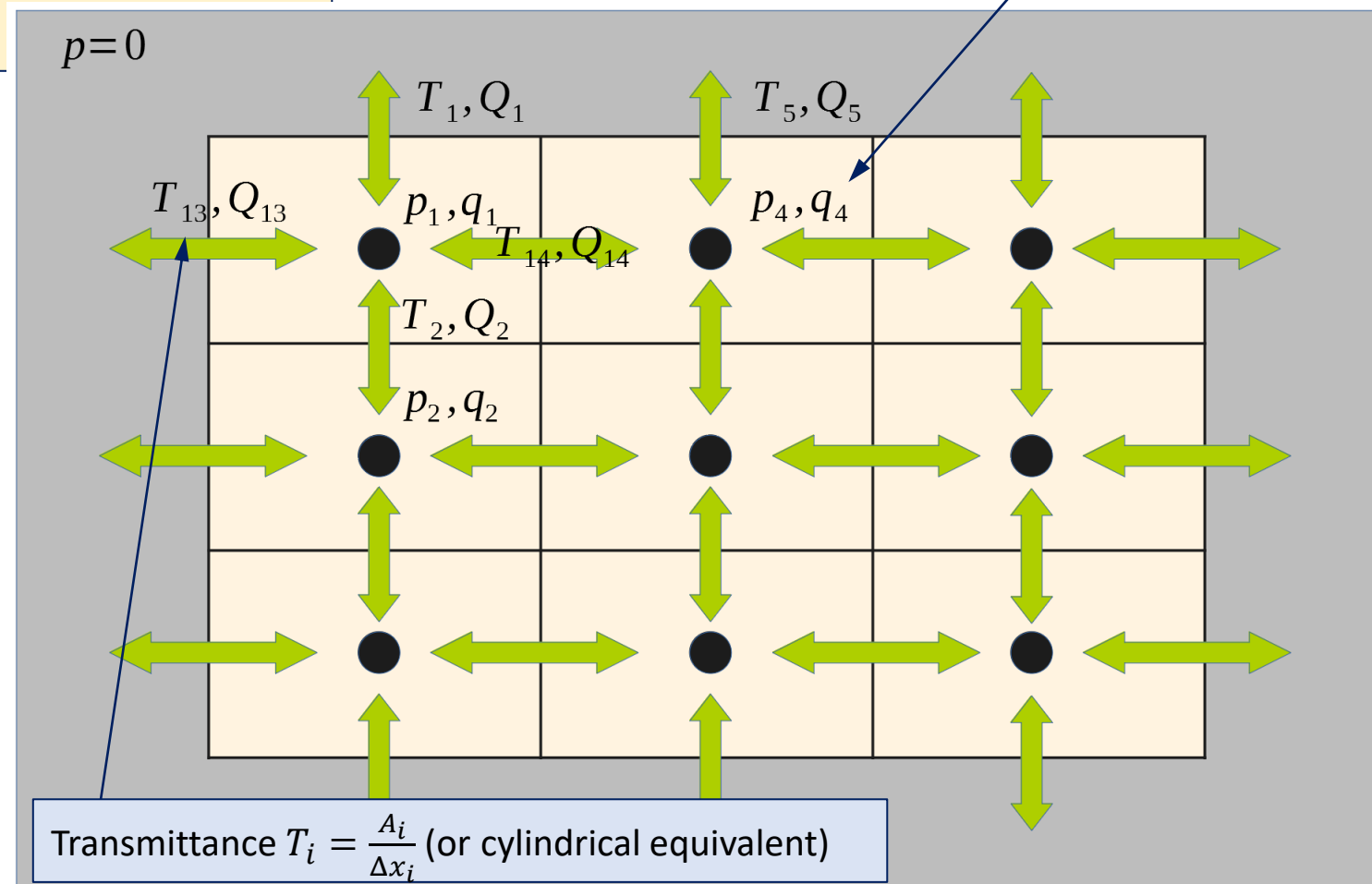
$$\mathbf{JQ} = \mathbf{q}, \quad \mathbf{Q} = \frac{k}{\mu} \mathbf{T}\mathbf{p}.$$

Solve:

$$\mathbf{p} = \frac{\mu}{k} (\mathbf{JT})^{-1} \mathbf{q}$$

$$\mathbf{Q} = \mathbf{T}(\mathbf{JT})^{-1} \mathbf{q}$$

Cell adsorption & desorption rates  $q$  from the reaction rate equation.



# Energy equations

Energy equation for each cell:

$$\frac{dU}{dt} = \dot{Q}_{in} + \dot{W}_{in} + \sum \dot{m}_{in,j} h_j$$

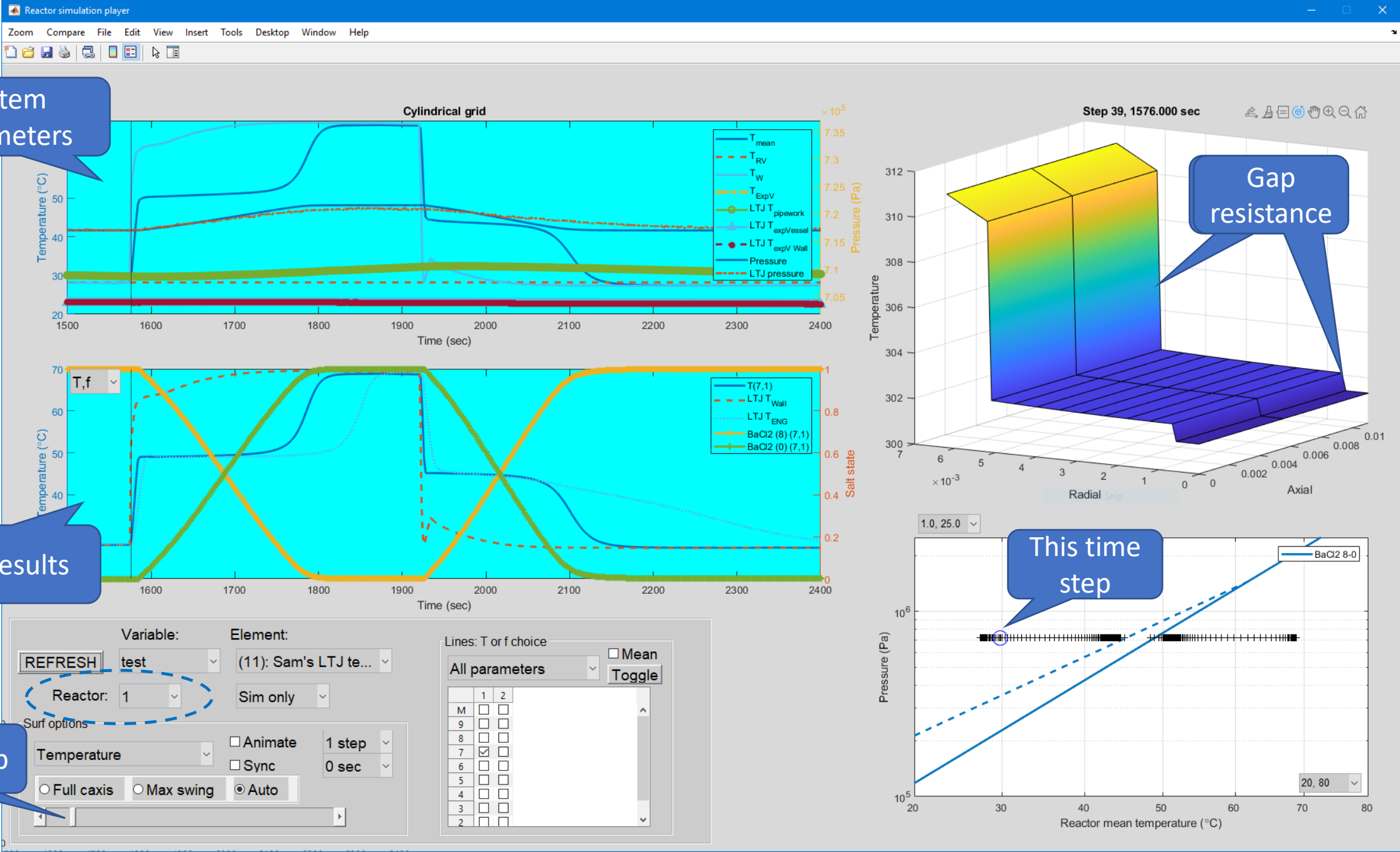
$$\sum_{cell} (mc_v) \frac{dT}{dt} + \Delta U_{ads} \left. \frac{dm}{dt} \right|_{NH_3,ads} = \dot{Q}_{conduction} + \sum \dot{m}_{in,j} h_j$$

$$\therefore \sum_{cell} (mc_v) \frac{dT}{dt} + \Delta H_{ads} \left. \frac{dm}{dt} \right|_{NH_3,ads} \approx \dot{Q}_{conduction} + \sum \dot{m}_{in,j} c_p \Delta T_j$$

Energy equation for reactor vessel and its gas:

$$\sum_{reactor} (mc_v) \frac{dT}{dt} = \dot{Q}_{water} + \dot{Q}_{ENG} + \sum \dot{m}_{in,j} c_p \Delta T$$

# Output viewer



System parameters

Point results

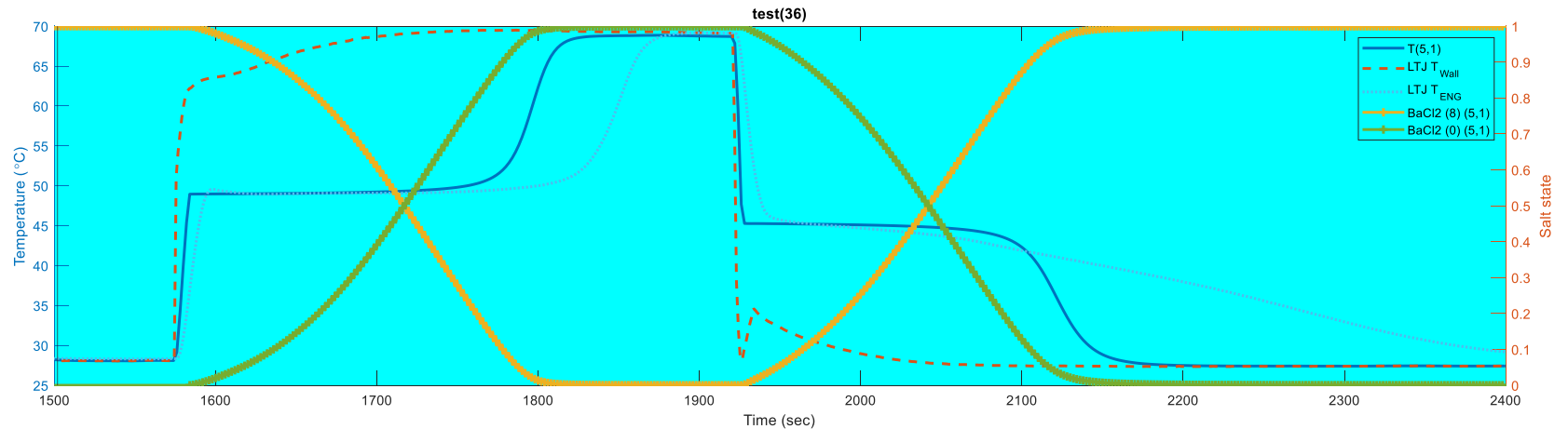
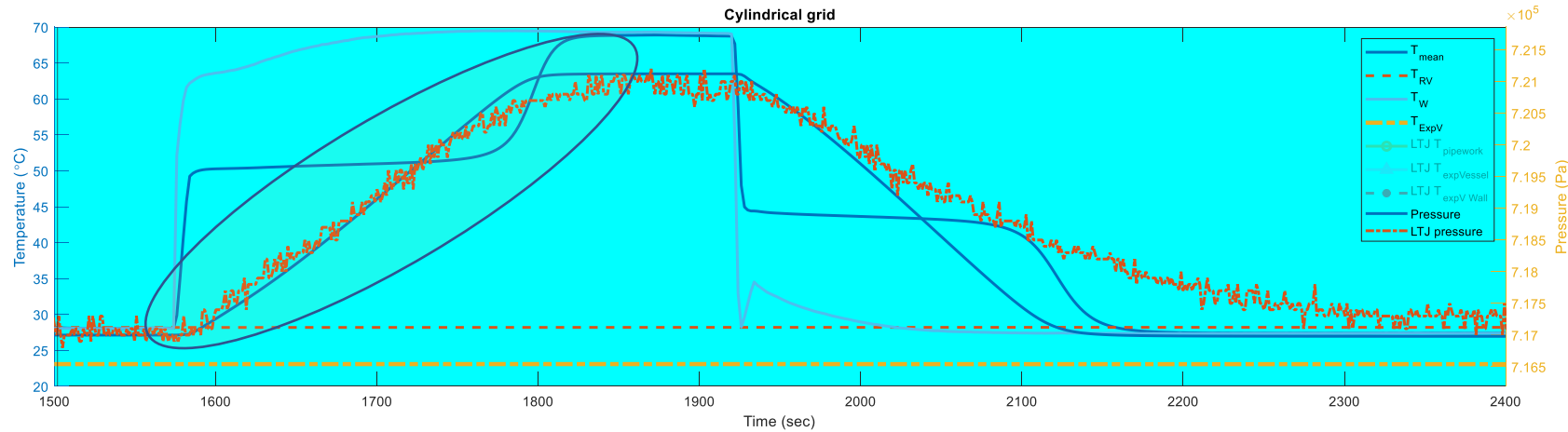
Time step

Gap resistance

This time step

# LTJ comparisons (1) – desorption, matching pressure rise

Sam's BaCl<sub>2</sub> at 7 bar, modelled with inner & outer gap.  
90% of salt content.

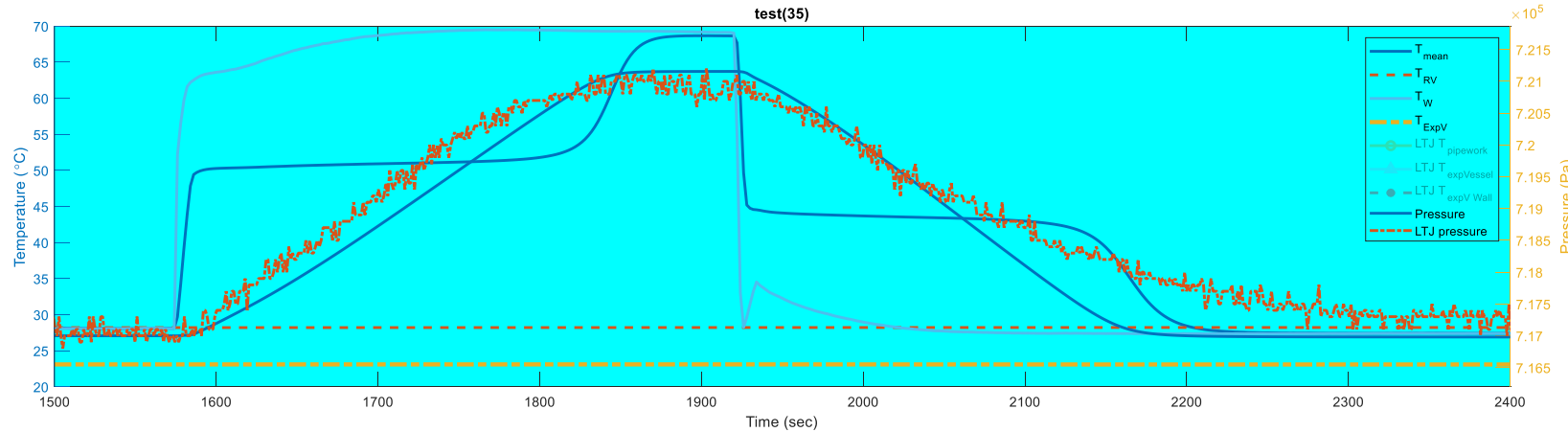


Gaps	0.09 mm
$y_{des}$	1.5
$A_{des}$	1

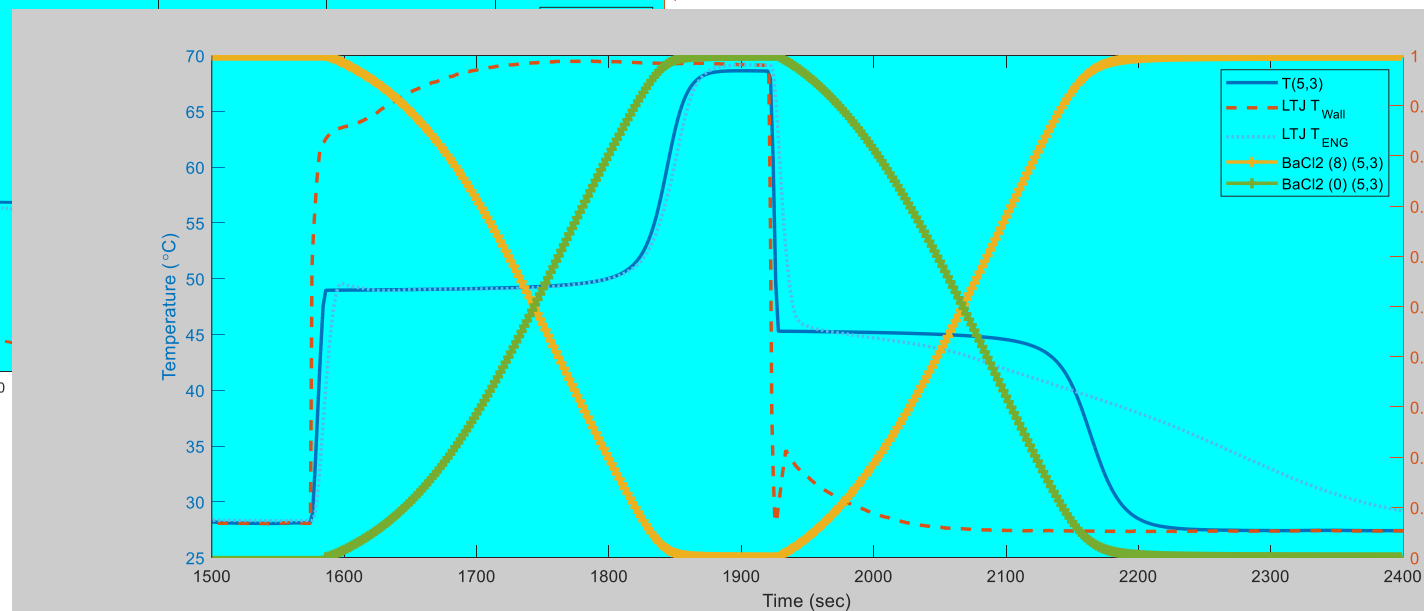
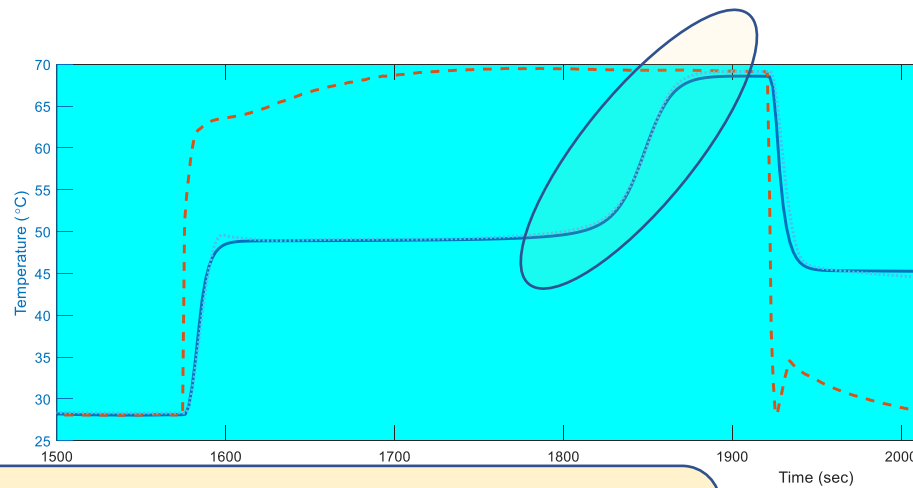
$$\frac{1}{f_A + f_B} \frac{df_A}{dt} = A_{AB} \left( \frac{f_A}{f_A + f_B} \right)^{y_{AB}} \left( 1 - \frac{P_{Clap}}{p} \right)$$



# LTJ comparisons (2) – desorption, matching internal thermocouple

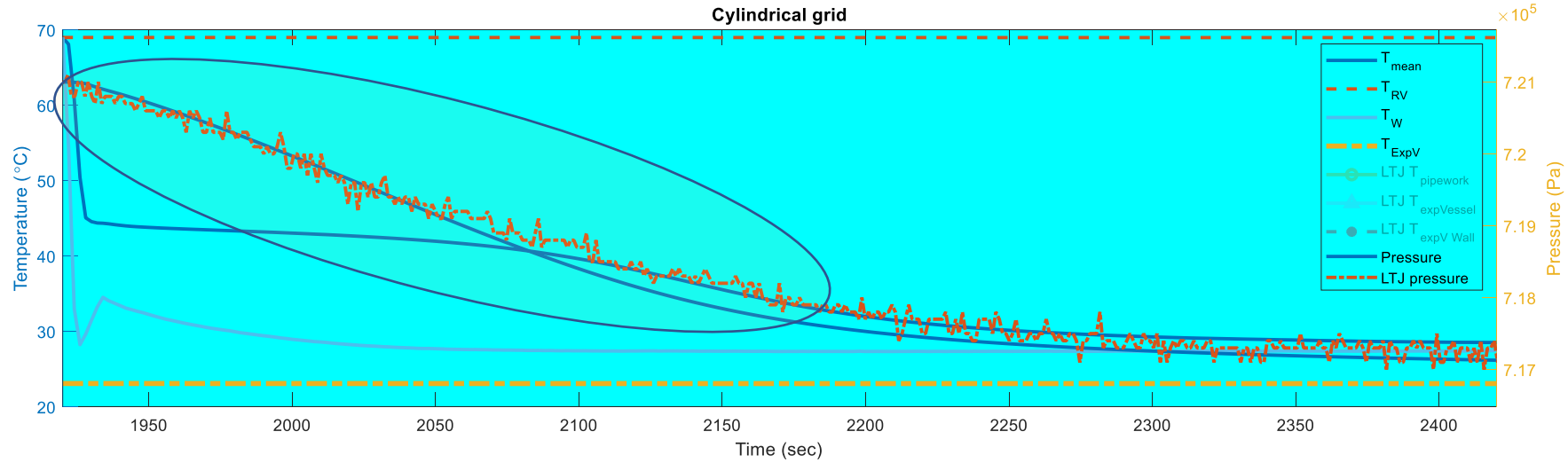


Gaps	0.115 mm
$y_{des}$	1.5
$A_{des}$	1

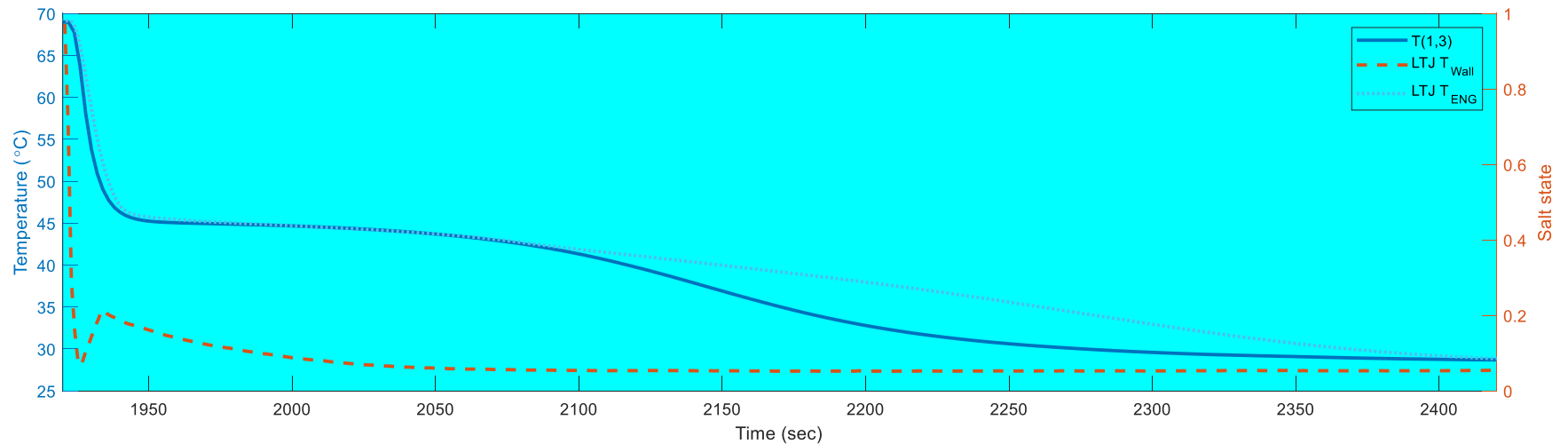


- Very sensitive to the thermal resistance of the “gap”.
- Heat transfer drives reaction rate.

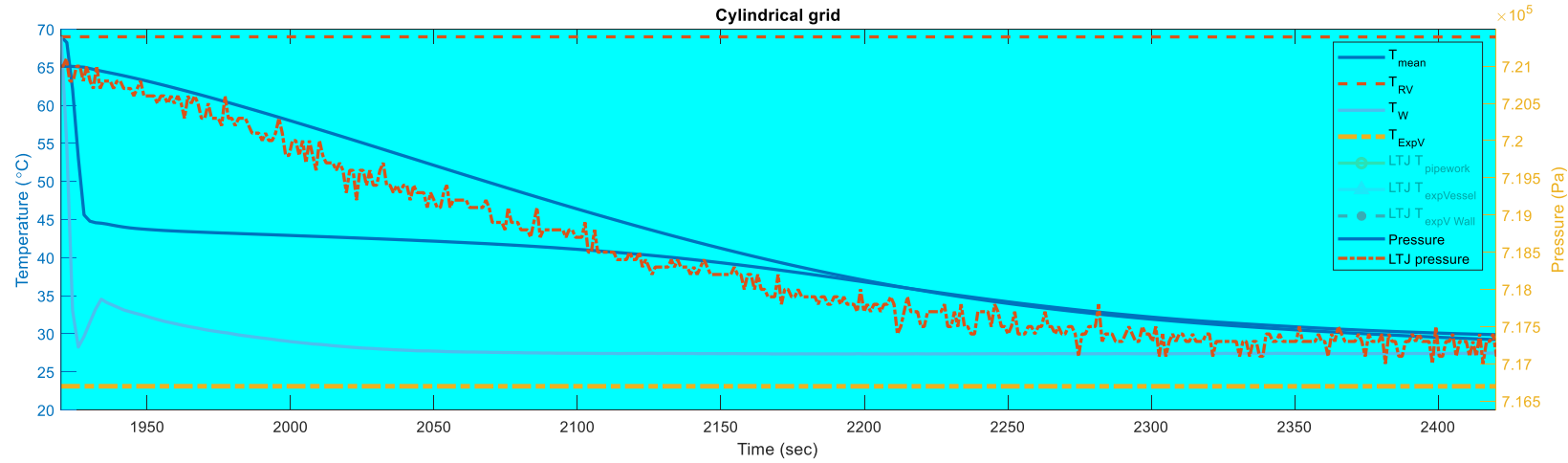
# LTJ comparisons (3) – adsorption, matching pressure change



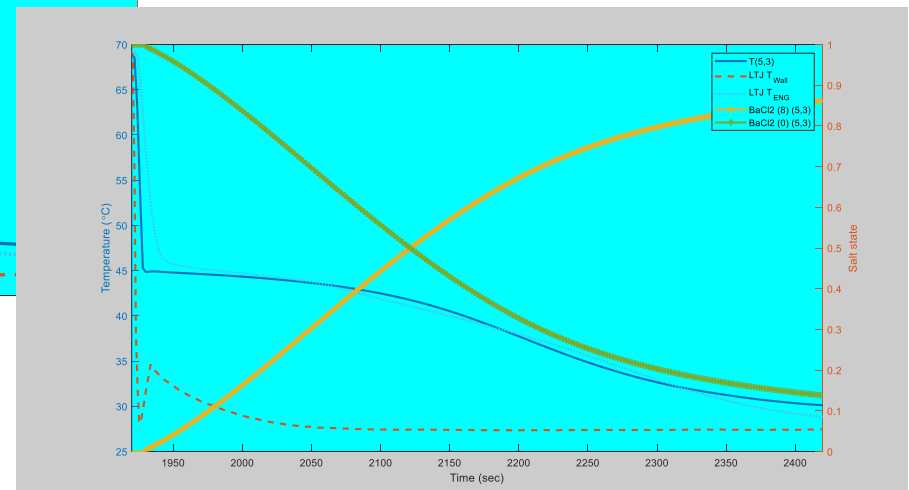
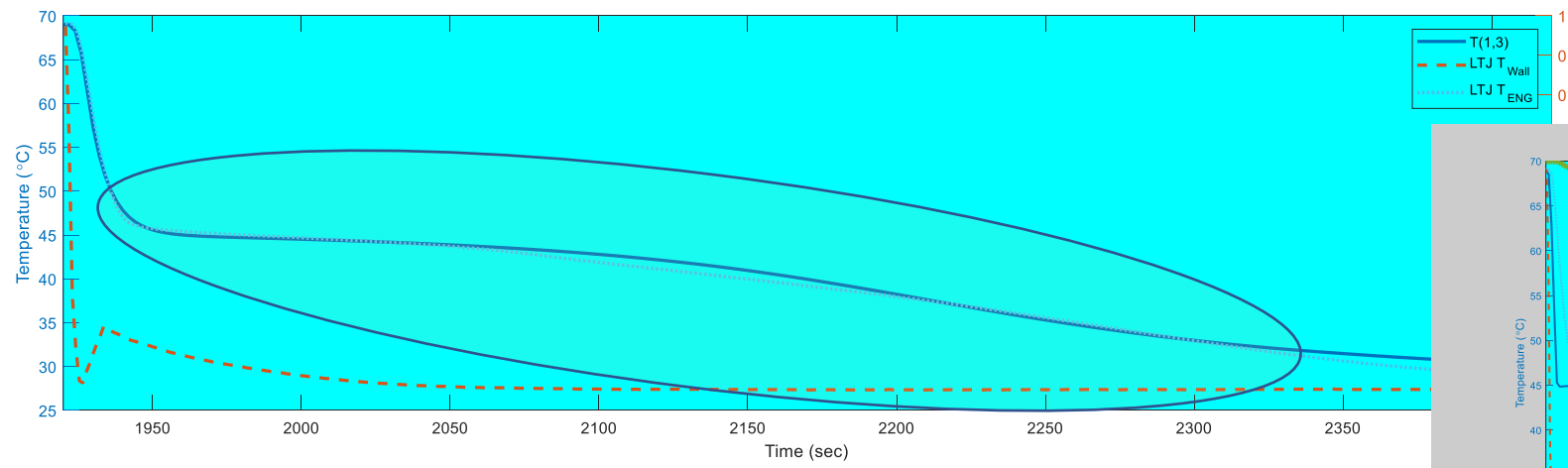
Gaps	0.12 mm
$y_{ads}$	2.5
$A_{ads}$	0.2



# LTJ comparisons (4) – adsorption, matching internal thermocouple

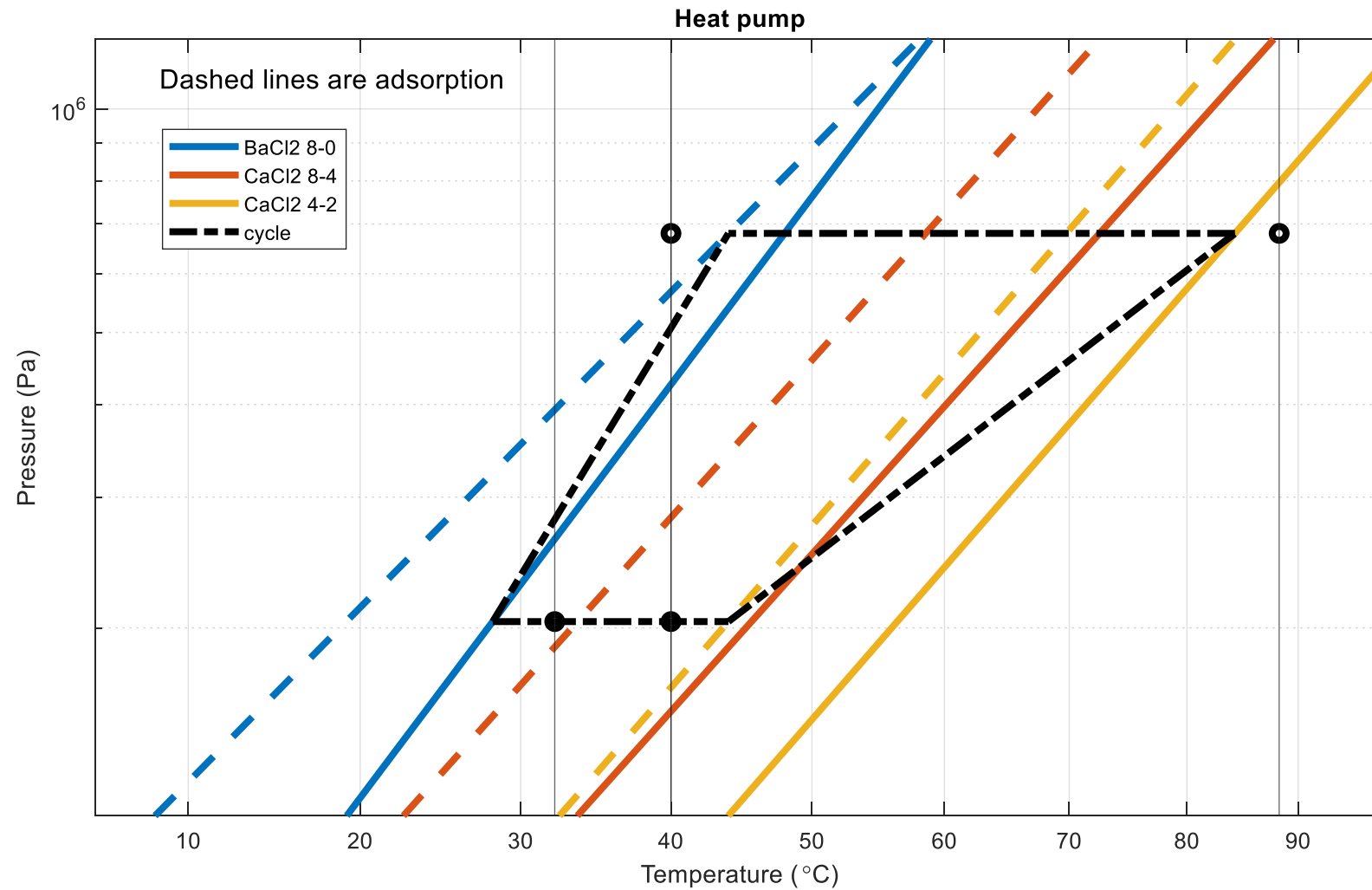


Gaps	0.17 mm
$y_{ads}$	2.5
$A_{ads}$	0.1



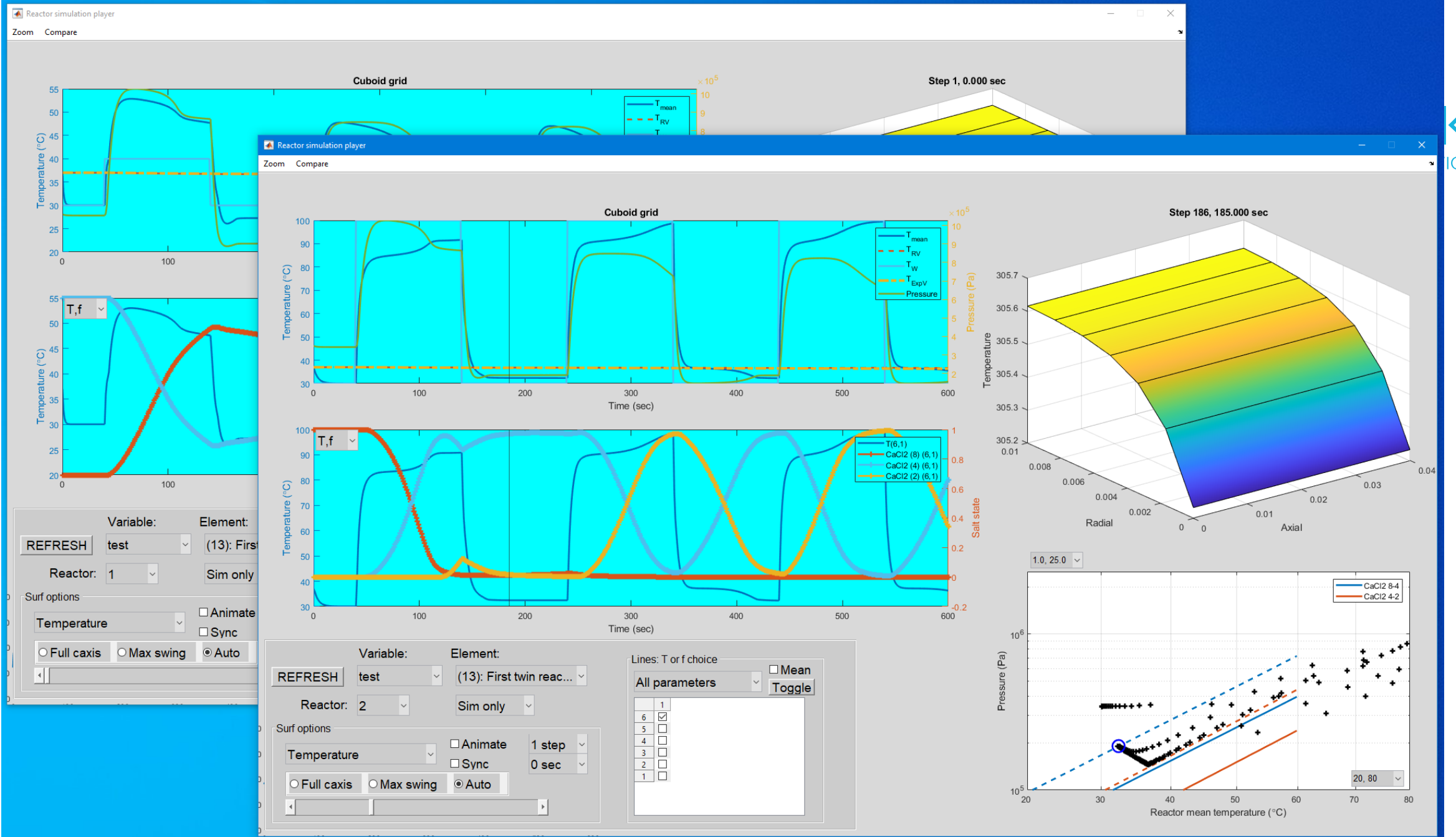
# Heat pump salt and temperature options (1)

## BaCl<sub>2</sub> & CaCl<sub>2</sub>



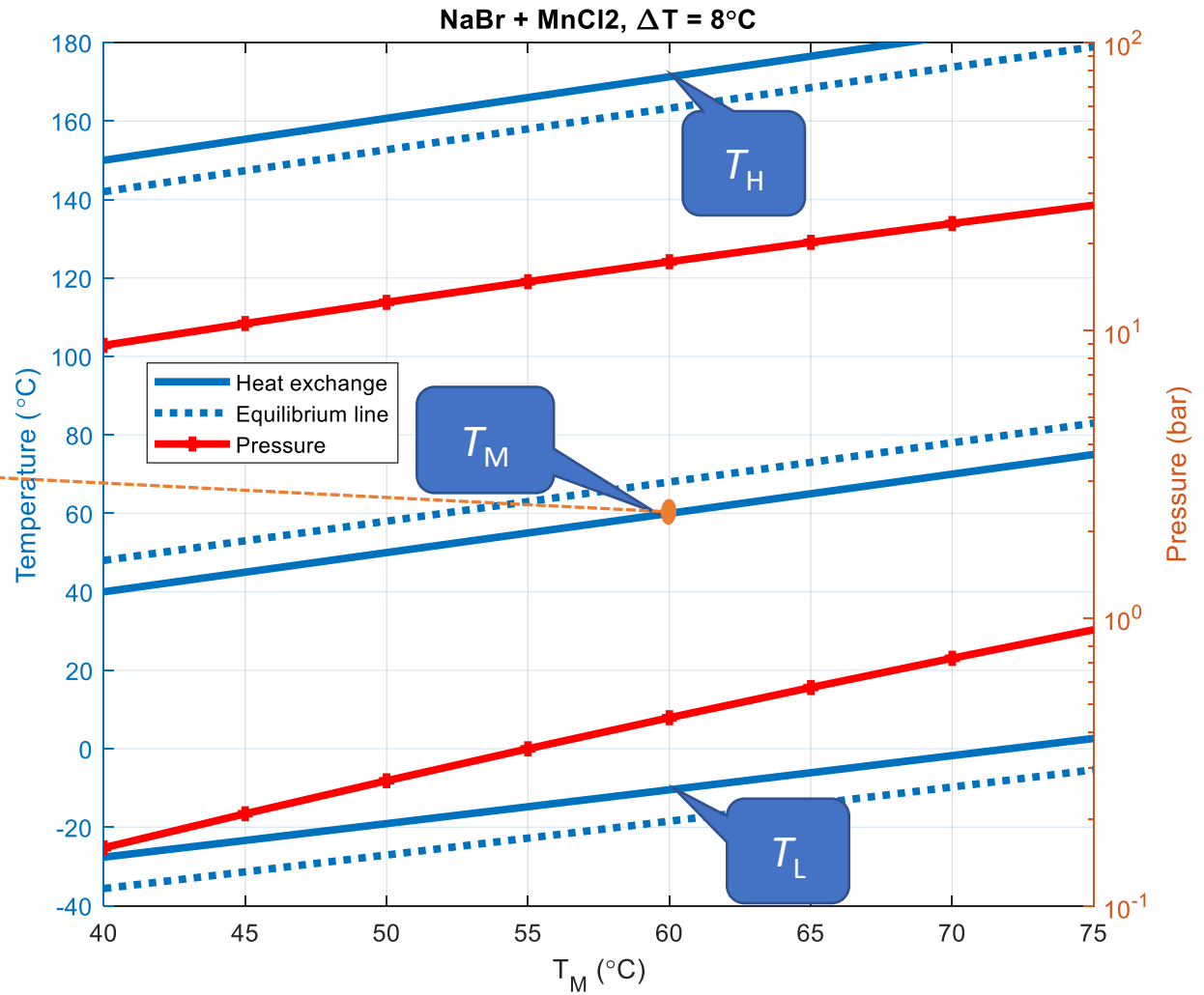
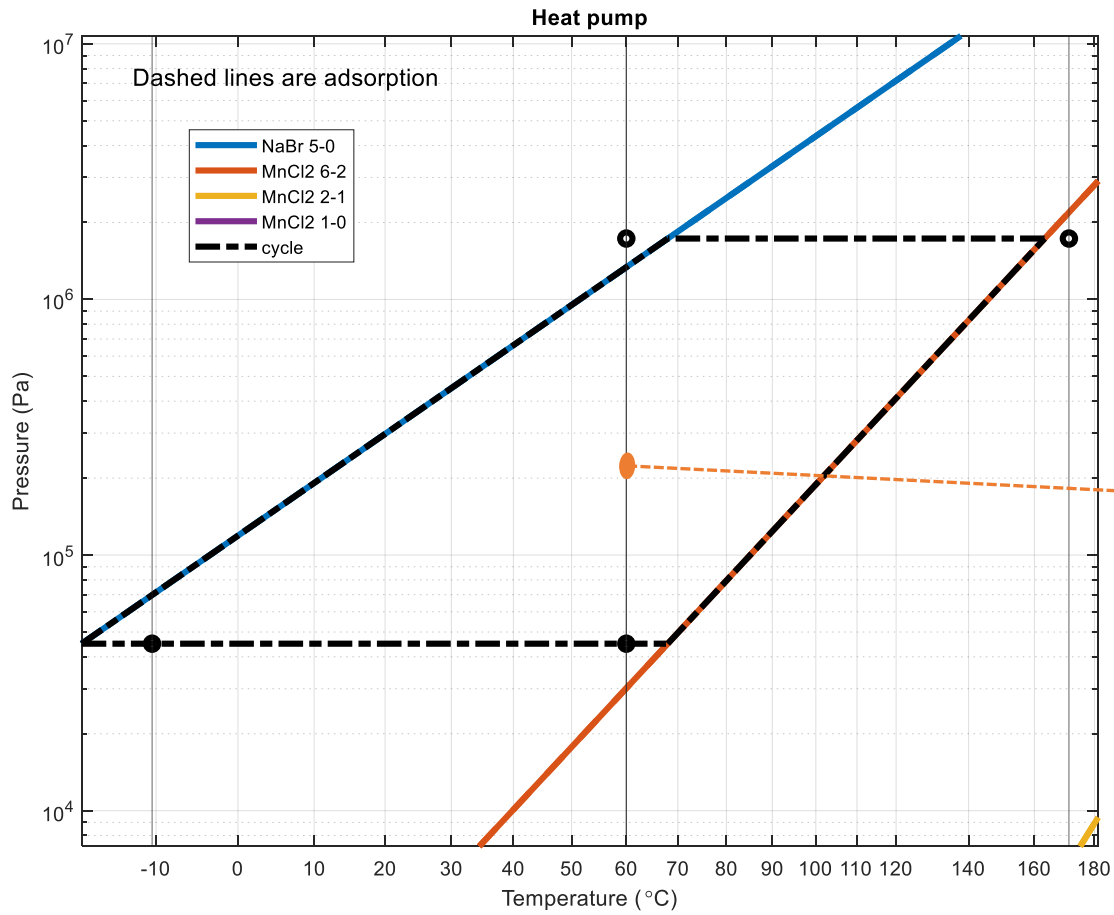
➤ Not useful – low temperature “not low enough”.

# Initial simulation of two reactors



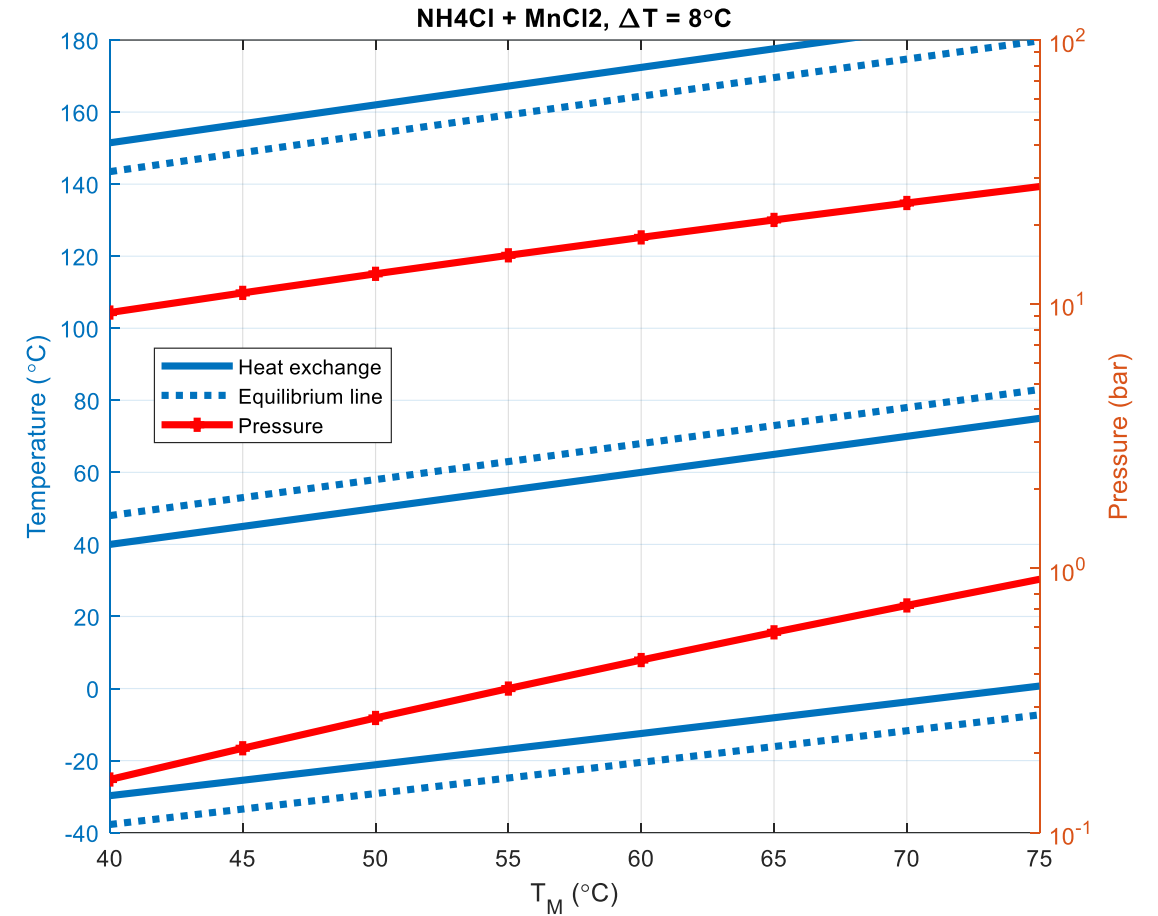
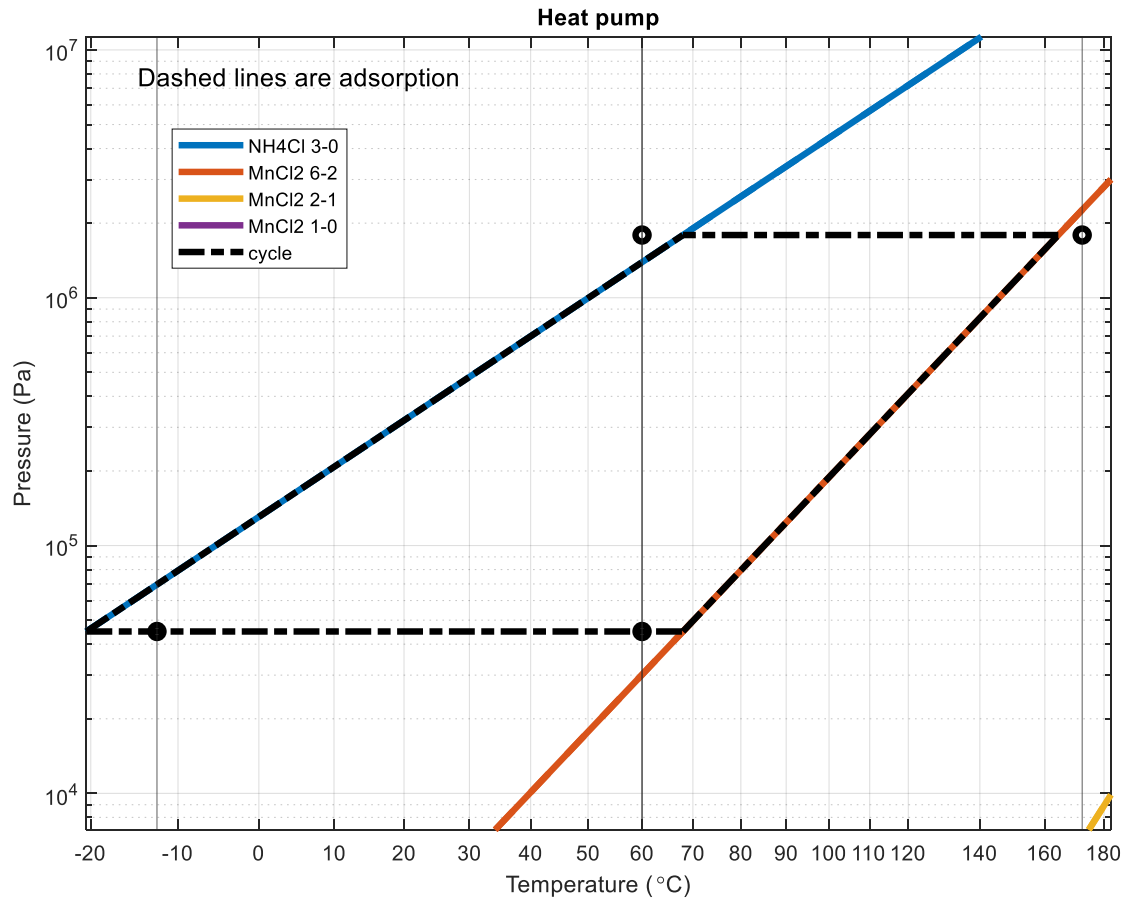
# Heat pump salt and temperature options (2)

## NaBr & MnCl<sub>2</sub>

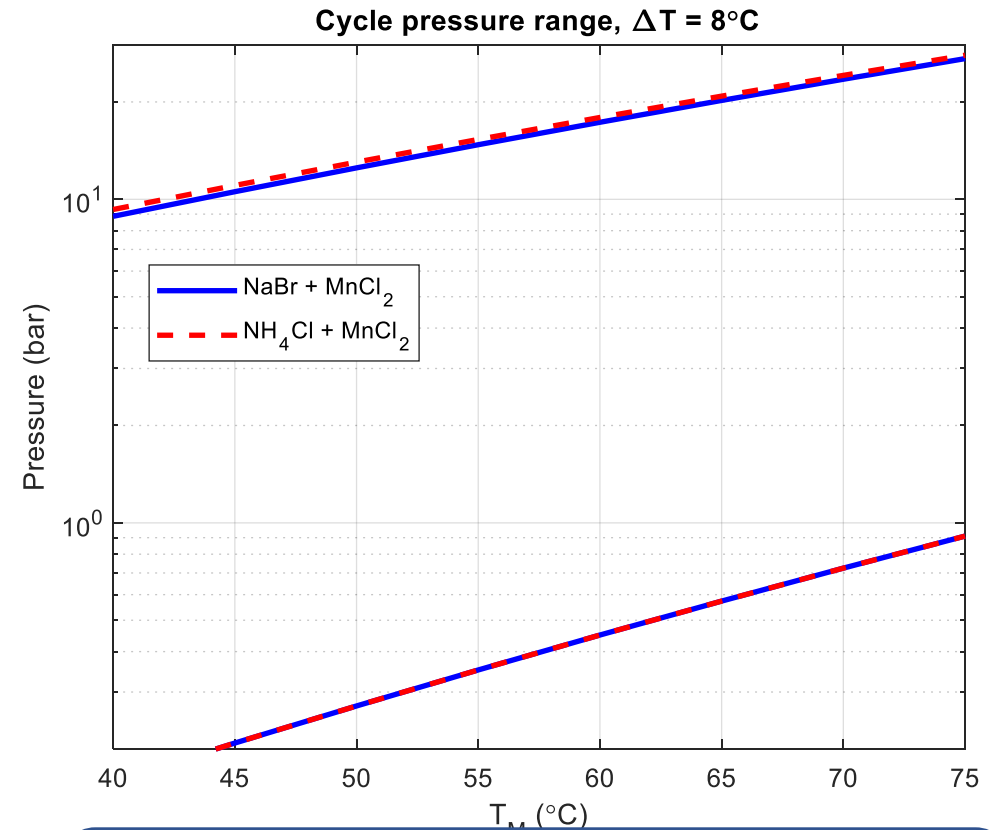
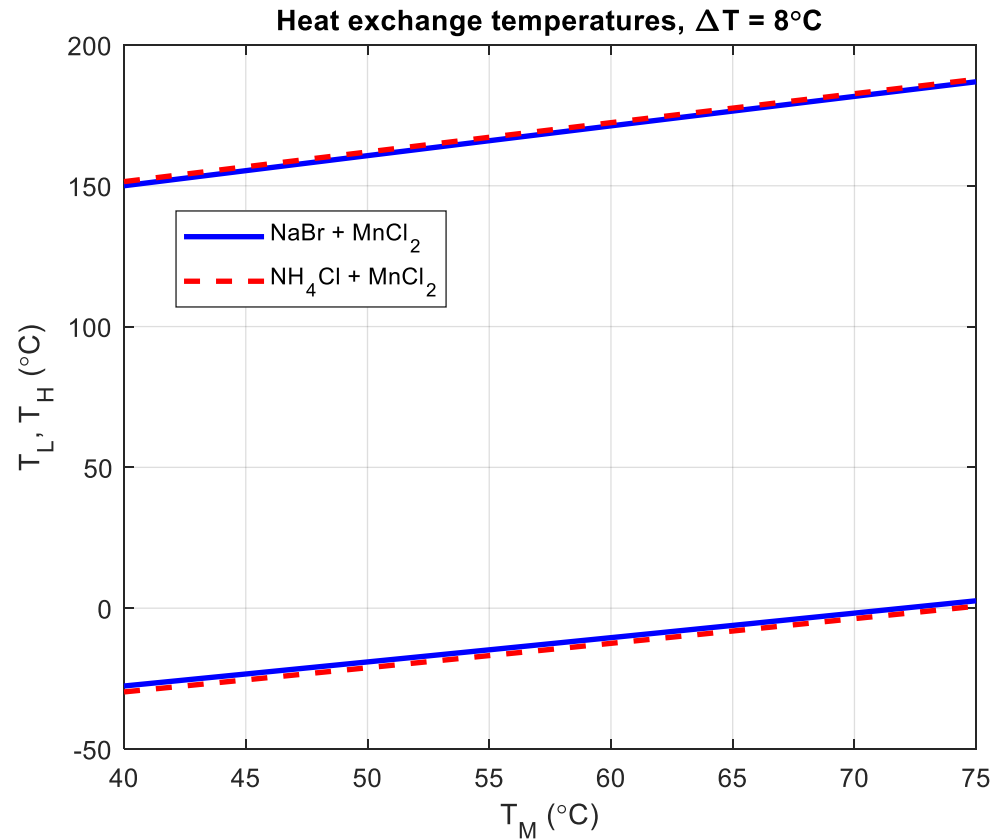


# Heat pump salt and temperature options (2)

## NH<sub>4</sub>Cl & MnCl<sub>2</sub>



# NaBr + MnCl<sub>2</sub> versus NH<sub>4</sub>Cl + MnCl<sub>2</sub>



➤ NaBr and NH<sub>4</sub>Cl almost identical in terms of operating pressure and temperature.